



Installation Manual April 2003



ABOUT THIS MANUAL

This manual is intended to assist the contractor, or installer of the ECO-Block Insulating Concrete Forming System in the proper techniques of construction. This manual assumes that generally accepted construction practices (i.e. level, plumb and square) have been employed when building with the ECO-Block Insulating Concrete Forming System. Structures built with the ECO-Block Insulating Concrete Forming System should be designed, engineered, and constructed in accordance with all applicable building codes and regulations.

DISCLAIMER

In keeping with ECO-Block, LLC policy of continuing research and development, we reserve the right to change or modify the contents of this manual at any time. It is the responsibility of the end user to obtain the most recent information available. Since ECO-Block, LLC has no control over installation or workmanship, no responsibility for results is expressed or implied. ECO-Block Insulating Concrete Form System and any other marks, drawings, or symbols are the trademarks of ECO-Block, LLC.

ABOUT ECO-BLOCK

ECO-Block is a highly versatile, cost –efficient, easy-to-use, flat wall, insulating concrete form (ICF) system. The unique patented design consists of foam panels, embedded plastic webs every 8" on center and connectors. The system ships flat to save space and freight cost. Workers at the job site quickly snap the plastic connectors onto the web to create complete forms, ready for stacking.

Connectors are available in different lengths to create concrete walls 4, 6, 8, or 10 inches thick using the same foam pieces. Additionally, by using the ECO-Block plastic connector splice, two connectors can be joined together to create walls of greater thickness.

Special right-angle forms are also available for making right and left hand corners. These corner forms speed construction and provide an exterior corner-nailing strip.

ECO-Block has various locations to attach the connectors allowing the blocks to be cut almost anywhere vertically, horizontally, or at an angle and maintain a strong and stable form.

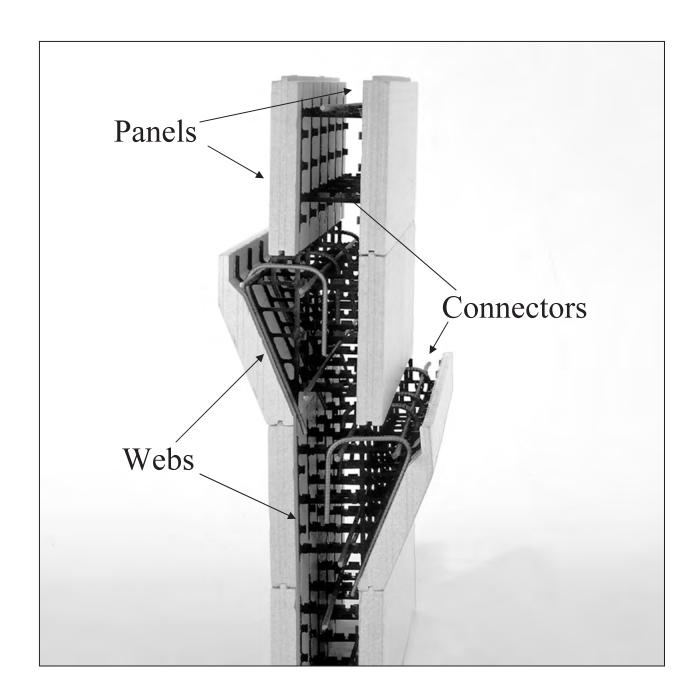
ECO-Block is the most versatile, cost-effective method to get the benefits of flat wall, insulating, solid concrete construction:

- Quality A solid stable structure
- Comfort Indoor quiet STC 57 (6" wall)
- Flexibility Architectural variety, forms from 4" 24"+
- Safety Disaster Resistance
- Security Increased resistance to natural disasters
- Energy Efficiency R-22 (equivalent wall performance of R-40)
- Green No ozone depleting offgassing, recycled material to meet USGBC/LEEDS requirements

For further help and information, contact your local ECO-Block distributor or ECO-Block, LLC at 1-800-595-0820.

Issue Date: April 2003





Technical Tip:

When creating a wall greater than 12" please contact your Regional Sales Manager or the ECO-Block office at 800-595-0820 for specific instructions.

Issue Date: April 2003



Introduction and Table of Contents	pages i-iv
Product Specifications	Section 1
Chapter 1 ECO-Block Forming System Components	pages 1.1 – 1.2
Chapter 2 Product Specifications	pages 1.3 – 1.6
Getting Started	Section 2
Chapter 3 Tools and Supplies	pages 2.1 – 2.2
Chapter 4 Design	pages 2.3 – 2.4
Chapter 5 Estimating	pages 2.5 – 2.12
Installation Guidelines	Section 3
Chapter 6 Assembling and Cutting Standard System	page 3.1
Chapter 7 Assembling and Cutting Commercial Block	page 3.2
Chapter 8 Foundation and Layout Guidelines	pages 3.3 – 3.6
Chapter 9 Buck Assembly	pages 3.7 – 3.9
Chapter 10 Preparation and First Course	pages 3.10 – 3.12
Chapter 11 Second Course, Leveling and Wall Openings	pages 3.13 – 3.14
Chapter 12 Third Course and Wall alignment installation	pages 3.15 – 3.16
Chapter 13 Upper Courses and Vertical Rebar placement	page 3.17
Chapter 14 Ledger Boards	pages 3.18 – 3.20
Chapter 15 Wall Inserts and other Pre-Placement Attachments	pages 3.21 – 3.22

Issue Date: April 2003



Chapter 16 Pre-Placement Preparation	page 3.23
Chapter 17 Pre-Placement Checklist	page 3.24
Chapter 18 Concrete Placement	pages 3.25 – 3.33
Chapter 19 Wide Walls	page 3.34
Chapter 20 T-Walls	pages 3.35 – 3.37
Chapter 21 45° Corners	page 3.38
Chapter 22 Radius Walls	pages 3.39 – 3.41
Chapter 23 Brick Ledge Panel	pages 3.42 – 3.45
Chapter 24 Attaching Frame Walls	pages 3.46 – 3.47
Chapter 25 Plumbing and Electrical lines	page 3.48
Chapter 26 Interior and Exterior Finishes	pages 3.49 – 3.50
Chapter 28 Tilt-Up Walls	pages 3.51 –3.52
Support Products	Section 4
Chapter 29 ICF Support Products	pages 4.1 – 4.2
Appendices	Section 5
Appendix A Reinforcement Schedules	pages 5.1 – 5.6
Appendix B Technical Section	pages 5.7 – 5.26
Appendix C Technical Briefs	page 5.27

Issue Date: April 2003



Product Specifications

Issue Date: April 2003

